



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-3
Job Sheet 172899



Part No: C250-1100-3

Job Qty: 8 ea

Part Name: Front Plate Bumper Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C250-1100-1 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/8/18	0.00	0.00	Start Up Waterjet		de 18/02/27
110	Waterjet	8 pcs		3/9/18	0.00	0.80	Waterjet 2 OMAX		de 18/02/27
120	QC	8 pcs		3/9/18	0.00	0.00	QC2 Waterjet-1		de 18/02/27
170	QC	8 pcs		3/9/18	0.00	0.00	QC8-1		EB
220	Packaging	8 pcs		3/9/18	0.00	0.00	Packaging3 W4002		MAR 01 2018
230	QC21-SA	8 Ea		3/9/18	0.00	0.00	QC21		DAS 21 MAR 02 2018

Part Op 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	.3440 sf (.043 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	0	44	0

Part Specifications

Specifications could not be found.

Plex 2/28/18 1:34 PM Dart.lajeunesse.marie

Date: 02/28/18

DART
AEROSPACE

Container No: S046521

Part: C250 - 1100 - 3

Job No: 712899

Serial No/Batch: S046521

Revision: 0

Inspector:

1270 Aberdeen Street
Hawthorn, ON K6A 1K7
CANADA
TEL.: 1 913 632-5200
Email: sales@dartaero.com
www.dartaero.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

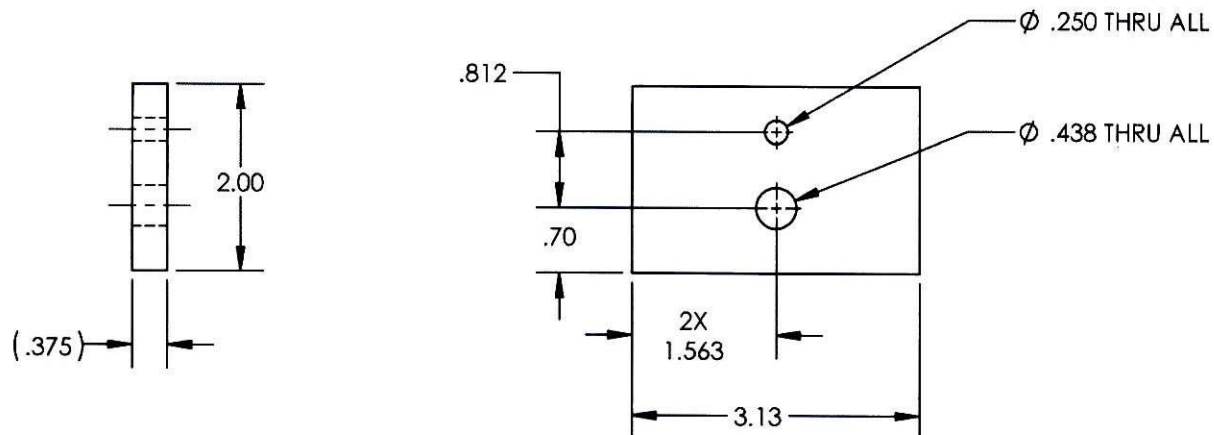
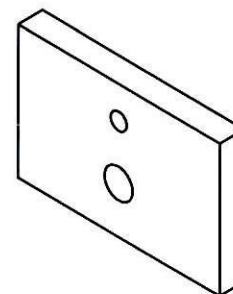
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	AS DRAWNM BY APICAL	6/25/2013	CFS	



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172894
MCS
11/02/22

C250-1100-3

FRONT PLATE-BUMPER BRACKET

RED BARN MACHINE	
TITLE FRONT PLATE-BUMPER BRACKET	
DWG NO. C250-1100-3	REV
MAT'L 1018	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/23/2004
SHEET 2 OF 3	